

DATA SHEET

TB511, TB521, TB523, TB541

Terminal base



1 Ordering data

Part no.	Description	Product life cycle phase *)
1SAP 111 100 R0260	TB511-ARCNET, terminal base AC500, slots: 1 processor module, 1 communication module, ARCNET COAX connector	Active
1SAP 111 100 R0270	TB511-ETH, terminal base AC500, slots: 1 processor module, 1 communication module, Ethernet RJ45 connector	Active
1SAP 311 100 R0270	TB511-ETH-XC, terminal base AC500, slots: 1 processor module, 1 communication module, Ethernet RJ45 connector, XC version	Active
1SAP 112 100 R0260	TB521-ARCNET, terminal base AC500, slots: 1 processor module, 2 communication modules, ARCNET COAX connector	Active
1SAP 112 100 R0270	TB521-ETH, terminal base AC500, slots: 1 processor module, 2 communication modules, with network interface Ethernet RJ45	Active

Part no.	Description	Product life cycle phase *)
1SAP 312 100 R0270	TB521-ETH-XC, terminal base AC500, slots: 1 processor module, 2 communication modules, with network interface Ethernet RJ45, XC version	Active
1SAP 112 300 R0277	TB523-2ETH, terminal base AC500, slots: 1 processor module, 2 communication modules, with 2 network interfaces Ethernet RJ45	Active
1SAP 114 100 R0270	TB541-ETH, slots: 1 processor module, 4 communication modules, with network interface Ethernet RJ45	Active
1SAP 314 100 R0270	TB541-ETH-XC, slots: 1 processor module, 4 communication modules, with network interface Ethernet RJ45, XC version	Active



**) Modules in lifecycle Classic are available from stock but not recommended for planning and commissioning of new installations.*



Processor modules PM57x-ETH(-XC), PM58x-ETH(-XC) and PM59x-ETH(-XC) with ordering No. 1SAPxxxxxxR0271 can only be used with terminal bases TB5x1-ETH(-XC) with ordering No. 1SAPxxxxxxR0270.

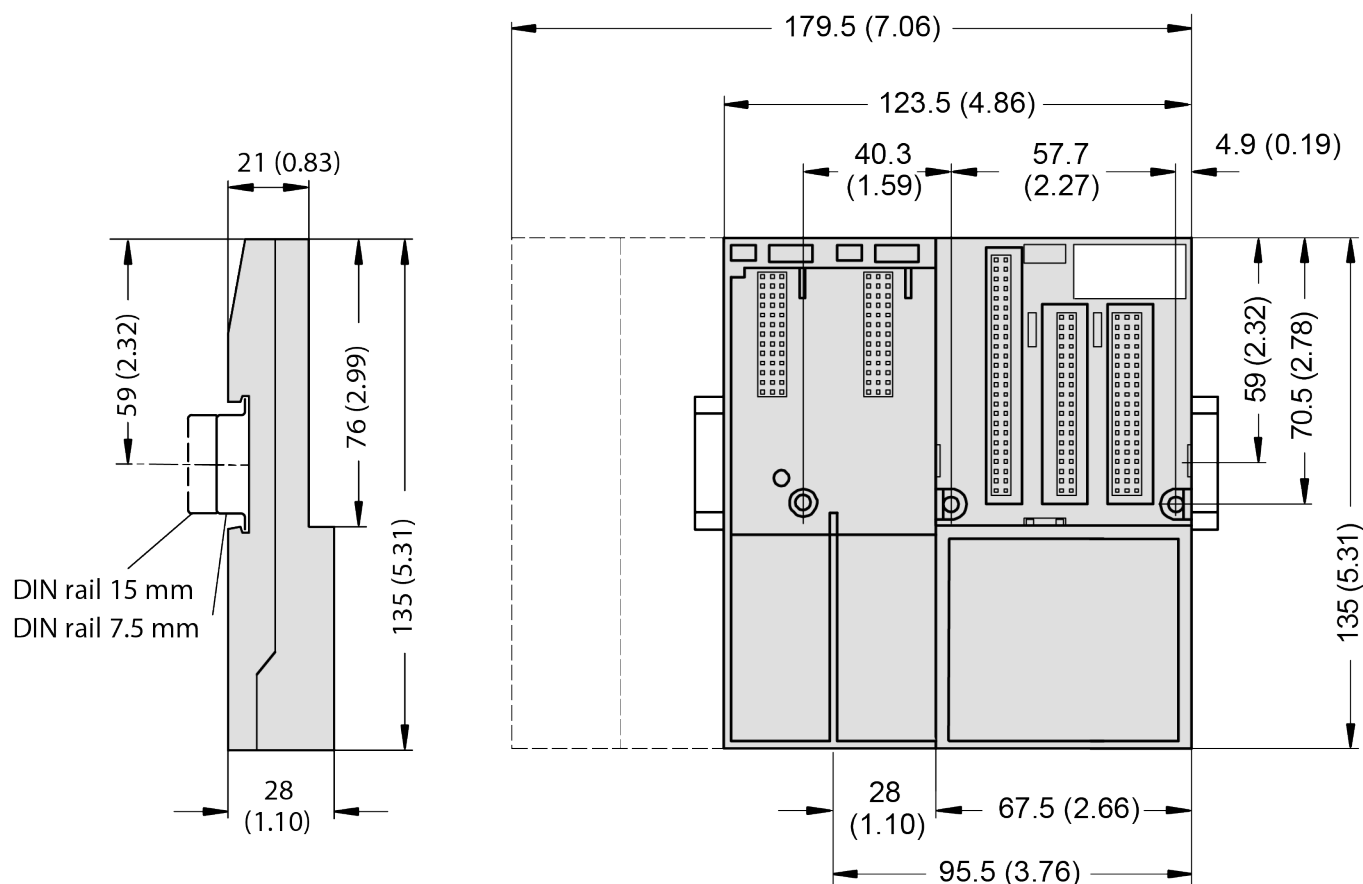


Processor module PM591-2ETH can only be used with TB523-2ETH.

Table 1: Accessories

Part no.	Description
1SAP 180 200 R0001	TK501, programming cable D-sub / D-sub, length: 5 m
1SAP 180 200 R0101	TK502, programming cable terminal block / D-sub, length: 5 m
1TNE 968 901 R1100	TK503, programming cable USB / D-sub (RS-485), length 3 m
1SAP 180 800 R0001	TA526, wall mounting accessory

2 Dimensions



The dimensions are in mm and in brackets in inch.

3 Technical data

The system data of AC500 and S500 ↪ *Chapter 4 “System data AC500” on page 4* are valid for standard version.

The system data of AC500-XC ↪ *Chapter 5 “System data AC500-XC” on page 8* are valid for the XC version.

Only additional details are therefore documented below.

The technical data are also valid for the XC version.

Parameter	Value
Connection of the supply voltage 24 VDC at the terminal base of the processor module	Removable 5-pin terminal block spring type
Max. current consumption from 24 VDC	TB511: 0.35 A ¹⁾ TB521: 0.4 A ¹⁾ TB523: 0.4 A ¹⁾ TB541: 0.6 A ¹⁾

Parameter	Value
Fuse melting integral at 24 VDC	Min. 1 A ² s ²)
Peak inrush current from 24 VDC	55 A ²)
Slots	TB511: 1 processor module, 1 communication module
	TB521: 1 processor module, 2 communication modules
	TB523: 1 processor module, 2 communication modules
	TB541: 1 processor module, 4 communication modules
Processor module interfaces at TB5x1	I/O bus, COM1, COM2, FBP
Processor module interfaces at TB5x3	I/O bus, COM1
Processor module network interfaces	TB5x1-ETH / PM5xx-ETH: Ethernet
	TB523-2ETH / PM591-2ETH: 2x Ethernet
	TB5x1-ARCNET / PM5xx-ARCNET: ARCNET
Net weight (terminal base without processor module)	TB511: 175 g
	TB521: 200 g
	TB541: 250 g
Mounting position	Horizontal or vertical

1) Including processor module, communication modules and I/O bus modules

2) The inrush current and the melting integral depends on the internal power supply of the processor module and the number and type of communication modules and I/O modules connected to the I/O bus.

4 System data AC500

4.1 Environmental conditions

Table 2: Process and supply voltages

Parameter	Value
24 VDC	
Voltage	24 V (-15 %, +20 %)
Max. ripple	5 % from nominal value
Protection against reverse polarity	Yes
120 VAC	
Voltage	120 V (-15 %, +10 %)
Frequency	50/60 Hz (-6 %, +4 %)
230 VAC	
Voltage	230 VAC (-15 %, +10 %)
Frequency	50/60 Hz (-6 %, +4 %)
120 VAC...240 VAC wide range supply	
Voltage	120 V...240 V (-15 %, +10 %)
Frequency	50/60 Hz (-6 %, +4 %)

Parameter	Value
Allowed interruptions of power supply, according to EN 61131-2	
DC supply	Interruption < 10 ms, time between 2 interruptions > 1 s, PS2
AC supply	Interruption < 0.5 periods, time between 2 interruptions > 1 s

**NOTICE!**

Exceeding the maximum power supply voltage for process or supply voltages could lead to unrecoverable damage of the system. The system could be destroyed.

**NOTICE!**

Improper voltage level or frequency range which cause damage of AC inputs:

- AC voltage above 264 V
- Frequency below 47 Hz or above 62.4 Hz

**NOTICE!**

Improper connection leads cause overtemperature on terminals.

PLC modules may be destroyed by using wrong cable type, wire size and cable temperature classification.

Parameter	Value
Temperature	
Operating	0 °C...+60 °C: Horizontal mounting of modules. 0 °C...+40 °C: Vertical mounting of modules. Output load reduced to 50 % per group.
Storage	-40 °C...+70 °C
Transport	-40 °C...+70 °C
Humidity	Max. 95 %, without condensation
Air pressure	
Operating	> 800 hPa / < 2000 m
Storage	> 660 hPa / < 3500 m
Ingress protection	IP20

4.2 Creepage distances and clearances

The creepage distances and clearances meet the requirements of the overvoltage category II, pollution degree 2.

4.3 Insulation test voltages, routine test

According to EN 61131-2

Parameter	Value	
230 V circuits against other circuitry	2500 V	1.2/50 μ s
120 V circuits against other circuitry	1500 V	1.2/50 μ s
120 V...240 V circuits against other circuitry	2500 V	1.2/50 μ s
24 V circuits (supply, 24 V inputs/outputs, analogue inputs/outputs), if they are electrically isolated against other circuitry	500 V	1.2/50 μ s
COM interfaces, electrically isolated	500 V	1.2/50 μ s
COM interfaces, electrically not isolated	Not applicable	Not applicable
FBP interface	500 V	1.2/50 μ s
Ethernet	500 V	1.2/50 μ s
ARCNET	500 V	1.2/50 μ s
230 V circuits against other circuitry	1350 V	AC 2 s
120 V circuits against other circuitry	820 V	AC 2 s
120 V...240 V circuits against other circuitry	1350 V	AC 2 s
24 V circuits (supply, 24 V inputs/outputs, analogue inputs/outputs), if they are electrically isolated against other circuitry	350 V	AC 2 s
COM interfaces, electrically isolated	350 V	AC 2 s
COM interfaces, electrically not isolated	Not applicable	Not applicable
FBP interface	350 V	AC 2 s
Ethernet	350 V	AC 2 s
ARCNET	350 V	AC 2 s

4.4 Power supply units

For the supply of the modules, power supply units according to PELV specifications must be used.

4.5 Electromagnetic compatibility

Table 3: Range of use

Parameter	Value
Industrial applications	Yes
Domestic applications	No

Table 4: Immunity against electrostatic discharge (ESD), according to IEC 61000-4-2, zone B, criterion B

Parameter	Value
Electrostatic voltage in case of air discharge	8 kV
Electrostatic voltage in case of contact discharge	4 kV, in a closed switch-gear cabinet 6 kV ¹⁾
ESD with communication connectors	In order to prevent operating malfunctions, it is recommended, that the operating personnel discharge themselves prior to touching communication connectors or perform other suitable measures to reduce effects of electrostatic discharges.
ESD with connectors of terminal bases	The connectors between the Terminal Bases and Processor Modules or Communication Modules must not be touched during operation. The same is valid for the I/O-Bus with all modules involved.

¹⁾ High requirement for shipping classes are achieved with additional specific measures (see specific documentation).

Table 5: Immunity against the influence of radiated (CW radiated), according to IEC 61000-4-3, zone B, criterion A

Parameter	Value
Test field strength	10 V/m

Table 6: Immunity against fast transient interference voltages (burst), according to IEC 61000-4-4, zone B, criterion B

Parameter	Value
Supply voltage units (DC)	2 kV
Supply voltage units (AC)	2 kV
Digital inputs/outputs (24 VDC)	1 kV
Digital inputs/outputs (120 VAC...240 VAC)	2 kV
Analog inputs/outputs	1 kV
CS31 system bus	1 kV
Serial RS-485 interfaces (COM)	1 kV
Serial RS-232 interfaces (COM, not for PM55x and PM56x)	1 kV
ARCNET	1 kV
FBP	1 kV
Ethernet	1 kV
I/O supply (DC-out)	1 kV

Table 7: Immunity against the influence of line-conducted interferences (CW conducted), according to IEC 61000-4-6, zone B, criterion A

Parameter	Value
Test voltage	3V zone B, 10 V is also met.
High energy surges	According to IEC 61000-4-5, zone B, criterion B
Power supply DC	1 kV CM / 0.5 kV DM ²⁾
DC I/O supply	0.5 kV CM / 0.5 kV DM ²⁾
Communication Lines, shielded	1 kV CM ²⁾
AC I/O unshielded ³⁾	2 kV CM / 1 kV DM ²⁾
I/O analog, I/O DC unshielded ³⁾	1 kV CM / 0.5 kV DM ²⁾
Radiation (radio disturbance)	According to IEC 55011, group 1, class A

²⁾ CM = Common Mode, DM = Differential Mode

³⁾ When DC I/O inputs are used with AC voltage, external filters limiting high energy surges to 1 kV CM / 0.5 DM are required to meet requirements according IEC 61131-2.

4.6 Mechanical data

Parameter	Value
Mounting	Horizontal
Degree of protection	IP 20
Housing	Classification V-2 according to UL 94
Vibration resistance acc. to EN 61131-2	all three axes 2 Hz...8.4 Hz, continuous 3.5 mm 8.4 Hz...150 Hz, continuous 1 g (higher values on request)
Shock test	All three axes 15 g, 11 ms, half-sinusoidal
Mounting of the modules:	
DIN rail according to DIN EN 50022	35 mm, depth 7.5 mm or 15 mm
Mounting with screws	Screws with a diameter of 4 mm
Fastening torque	1.2 Nm

4.7 Approvals and certifications

Information on approvals and certificates can be found in the corresponding chapter of the *Main catalog, PLC Automation*.

5 System data AC500-XC



Assembly, construction and connection of devices of the variant AC500-XC is identical to AC500 (standard). The following description provides information on general technical data of AC500-XC system.

5.1 Environmental conditions

Table 8: Process and supply voltages

Parameter	Value
24 VDC	
Voltage	24 V (-15 %, +20 %)
Protection against reverse polarity	Yes
120 VAC...240 VAC wide range supply	
Voltage	120...240 V (-15 %, +10 %)
Frequency	50/60 Hz (-6 %, +4 %)
Allowed interruptions of power supply	
DC supply	Interruption < 10 ms, time between 2 interruptions > 1 s, PS2



NOTICE!

Exceeding the maximum power supply voltage for process or supply voltages could lead to unrecoverable damage of the system. The system could be destroyed.



NOTICE!

For the supply of the modules, power supply units according to PELV or SELV specifications must be used.



The creepage distances and clearances meet the requirements of the overvoltage category II, pollution degree 2.

Parameter	Value
Temperature	
Operating	<p>-40 °C...+70 °C</p> <p>-40 °C...-30 °C: Proper start-up of system; technical data not guaranteed</p> <p>-40 °C...0 °C: Due to the LCD technology, the display might respond very slowly.</p> <p>-40 °C...+40 °C: Vertical mounting of modules possible, output load limited to 50 % per group</p> <p>+60 °C...+70 °C with the following deratings:</p> <ul style="list-style-type: none"> • System is limited to max. 2 communication modules per terminal base • Applications certified for cULus up to +60 °C • Digital inputs: maximum number of simultaneously switched on input channels limited to 75 % per group (e.g. 8 channels => 6 channels) • Digital outputs: output current maximum value (all channels together) limited to 75 % per group (e.g. 8 A => 6 A) • Analog outputs only if configured as voltage output: maximum total output current per group is limited to 75 % (e.g. 40 mA => 30 mA) • Analog outputs only if configured as current output: maximum number of simultaneously used output channels limited to 75 % per group (e.g. 4 channels => 3 channels)
Storage / Transport	-40 °C...+85 °C
Humidity	Operating / Storage: 100 % r. H. with condensation
Air pressure	<p>Operating:</p> <p>-1000 m...4000 m (1080 hPa...620 hPa)</p> <p>> 2000 m (< 795 hPa):</p> <ul style="list-style-type: none"> • max. operating temperature must be reduced by 10 K (e.g. 70 °C to 60°C) • I/O module relay contacts must be operated with 24 V nominal only
Immunity to corrosive gases	<p>Operating: Yes, according to:</p> <p>ISA S71.04.1985 Harsh group A, G3/GX</p> <p>IEC 60721-3-3 3C2 / 3C3</p>
Immunity to salt mist	<p>Operating: Yes, horizontal mounting only, according to IEC 60068-2-52 severity level: 1</p>

**NOTICE!****Risk of corrosion!**

Unused connectors and slots may corrode if XC devices are used in salt-mist environments.

Protect unused connectors and slots with TA535 protective caps for XC devices.

Table 9: Electromagnetic compatibility

Parameter	Value
Device suitable for:	
Industrial applications	Yes
Domestic applications	No
Radiated emission (radio disturbances)	Yes, according to: CISPR 16-2-3
Conducted emission (radio disturbances)	Yes, according to: CISPR 16-2-1, CISPR 16-1-2
Electrostatic discharge (ESD)	Yes, according to: IEC 61000-4-2, zone B, cri- terion B
Fast transient interference voltages (burst)	Yes, according to: IEC 61000-4-4, zone B, cri- terion B
High energy transient interference voltages (surge)	Yes, according to: IEC 61000-4-5, zone B, cri- terion B
Influence of radiated disturbances	Yes, according to: IEC 61000-4-3, zone B, cri- terion A
Influence of line-conducted interferences	Yes, according to: IEC 61000-4-6, zone B, cri- terion A
Influence of power frequency magnetic fields	Yes, according to: IEC 61000-4-8, zone B, cri- terion A



In order to prevent malfunctions, it is recommended, that the operating personnel discharge themselves prior to touching communication connectors or perform other suitable measures to reduce effects of electrostatic discharges.



NOTICE!
Risk of malfunctions!

Unused slots for communication modules are not protected against accidental physical contact.

- Unused slots for communication modules must be covered with dummy communication modules () to achieve IP20 rating.
- I/O bus connectors must not be touched during operation.

5.2 Mechanical data

Parameter	Value
Wiring method	Spring terminals
Degree of protection	IP 20
Vibration resistance	Yes, according to: IEC 61131-2 IEC 60068-2-6 IEC 60068-2-64
Shock resistance	Yes, according to: IEC 60068-2-27
Assembly position	Horizontal Vertical (no application in salt mist environment)
Assembly on DIN rail	
DIN rail type	According to IEC 60715 35 mm, depth 7.5 mm or 15 mm
Assembly with screws	
Screw diameter	4 mm
Fastening torque	1.2 Nm

5.3 Environmental tests

Parameter	Value
Storage	IEC 60068-2-1 Test Ab: cold withstand test -40 °C / 16 h IEC 60068-2-2 Test Bb: dry heat withstand test +85 °C / 16 h
Humidity	IEC 60068-2-30 Test Db: Cyclic (12 h / 12 h) damp-heat test 55 °C, 93 % r. H. / 25 °C, 95 % r. H., 6 cycles IEC 60068-2-78, stationary humidity test: 40 °C, 93 % r. H., 240 h
Insulation Test	IEC 61131-2
Vibration resistance	IEC 61131-2 / IEC 60068-26: 5 Hz...500 Hz, 2 g (with SD memory card inserted) IEC 60068-2-64: 5 Hz...500 Hz, 4 g rms
Shock resistance	IEC 60068-2-27: all 3 axes 15 g, 11 ms, half-sinusoidal

Table 10: EMC immunity

Parameter	Value
Electrostatic discharge (ESD)	Electrostatic voltage in case of air discharge: 8 kV Electrostatic voltage in case of contact discharge: 6 kV
Fast transient interference voltages (burst)	Supply voltage units (DC): 4 kV Digital inputs/outputs (24 VDC): 2 kV Analog inputs/outputs: 2 kV Communication lines shielded: 2 kV I/O supply (DC-out): 2 kV

Parameter	Value
High energy transient interference voltages (surge)	Supply voltage units (DC): 1 kV CM *) / 0.5 kV DM *) Digital inputs/outputs (24 VDC): 1 kV CM *) / 0.5 kV DM *) Digital inputs/outputs (AC): 4 kV Analog inputs/outputs: 1 kV CM *) / 0.5 kV DM *) Communication lines shielded: 1 kV CM *) I/O supply (DC-out): 0,5 kV CM *) / 0.5 kV DM *)
Influence of radiated disturbances	Test field strength: 10 V/m
Influence of line-conducted interferences	Test voltage: 10 V
Power frequency magnetic fields	30 A/m 50 Hz 30 A/m 60 Hz

*) CM = Common Mode, * DM = Differential Mode